Design and Synthesis of Labeled 2C-B-FLY and Bromo-DragonFLY for Internal Standards Used in Forensic/Clinical Toxicology Analysis Heather Lima, Uma Sreenivasan, Kenan Yaser Cerilliant Corporation, 811 Paloma Dr Suite A, Round Rock, TX

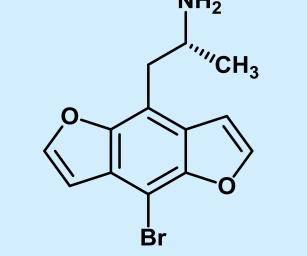
Background

2C-B-FLY (1) and Bromo-DragonFLY (2), are recreational designer drugs based on phenethylamines such as 2C-B (3). 2C-B-FLY and Bromo-DragonFLY exhibit potent and long lasting psychedelic and hallucinogenic properties.¹⁻³ Compounds **1** and **2** were synthesized from literature methods,¹⁻³ and formulated into certified reference materials (CRM's) for forensic and clinical toxicology testing by LC/ MS and/or GC/MS.

Stable labeled internal standards (IS's) are required for accurate quantitation by mass spectrometry (MS). Labeling can be accomplished through the incorporation of deuterium, carbon-13 and/or nitrogen-15. The design and synthesis of the desired labeled materials will be presented.



2C-B-FLY (1)

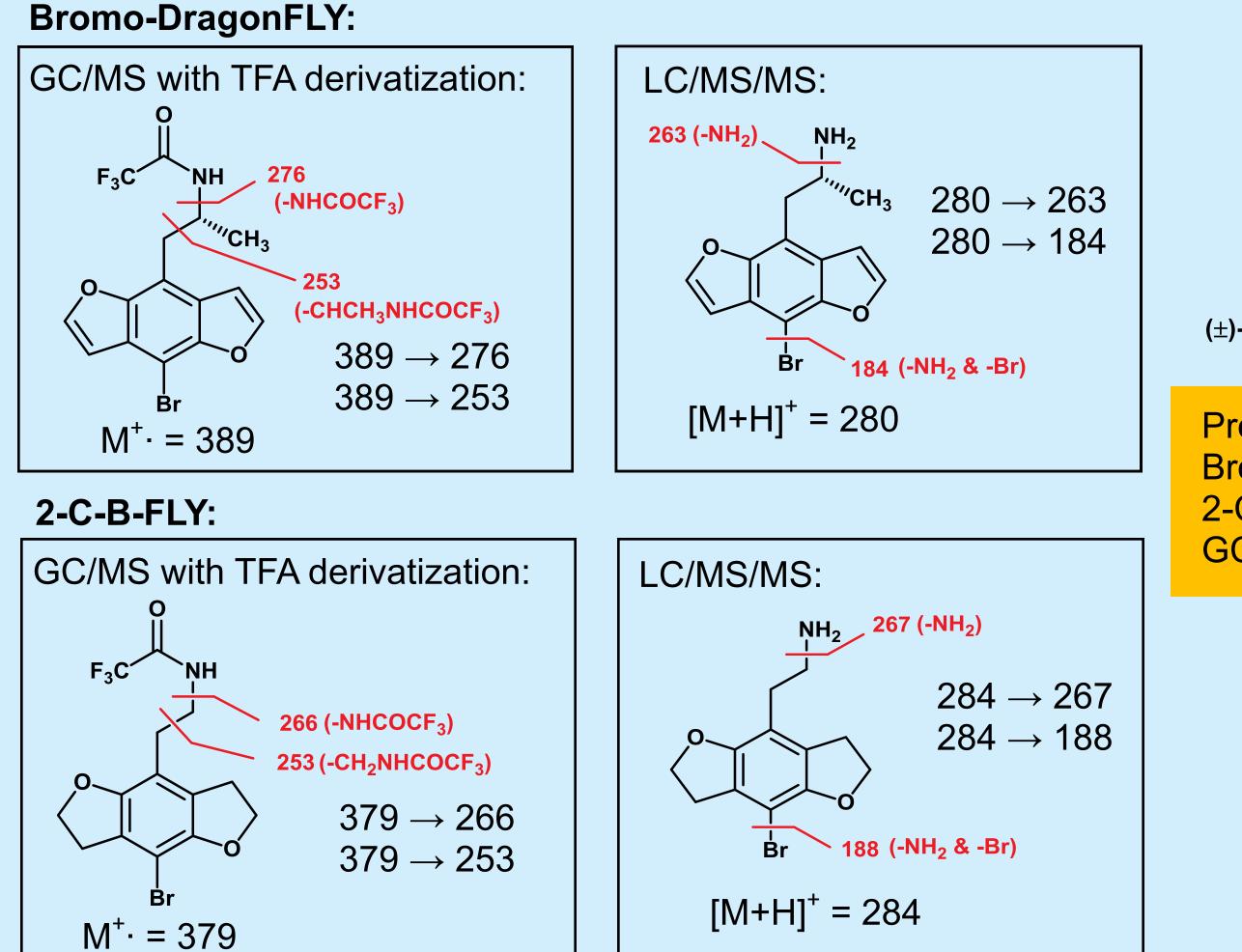


H₃CO

(R)-(-)-Bromo-DragonFLY (2)

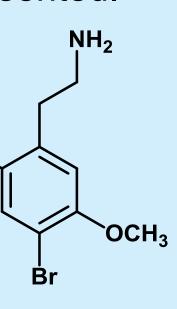
Synthetic and Product Design

In order to provide an effective IS, the fragments being monitored by MS during testing should retain the labels incorporated during synthesis. Published LC/MS/MS and GC/MS fragmentation patterns of compounds 1 and 2 were evaluated to identify the optimal location for deuterium incorporation.⁴ Based on this information and synthetic feasibility, the ethyl side-chain was targeted for labeling and a synthetic scheme was developed to synthesize compounds 4 and 5.

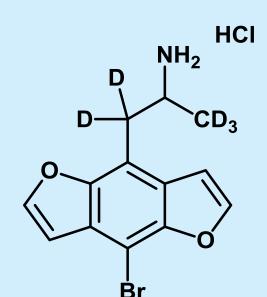


Stability of a compound in solution is an important factor in product design. Accelerated solution stability studies of compounds 1 and 2 were performed and indicate the ampouled solution standards are stable long-term over a range of storage conditions based on HPLC puritie

Solution stability data for (R)-(-)-Bromo-DragonFLY HCI 1.0 mg/mL in MeOH (as free base)				Solution stability data for 2-C-B-FLY HCI 1.0 mg/mL in ACN with 10% H ₂ O (as free base)		
Temp	t=1 week	t=1 year	Temp	t=1 week	t=1 year	
Freezer	99.87%	99.86%	Freezer	98.82%	98.77%	
Refrigerator	99.87%	99.84%	Refrigerator	98.92%	98.87%	
Room temp	99.79%	99.88%	Room temp	98.75%	98.68%	
40 °C	99.87%	99.91%	40 °C	98.81%	98.82%	

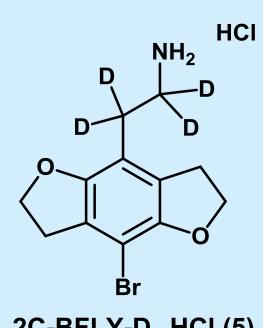


2C-B (3)



(±)-Bromo-DragonFLY-D₅ HCI (4)

Proposed labeling on Bromo-DragonFLY and 2-C-B-FLY based on GC/MS and LC/MS/MS

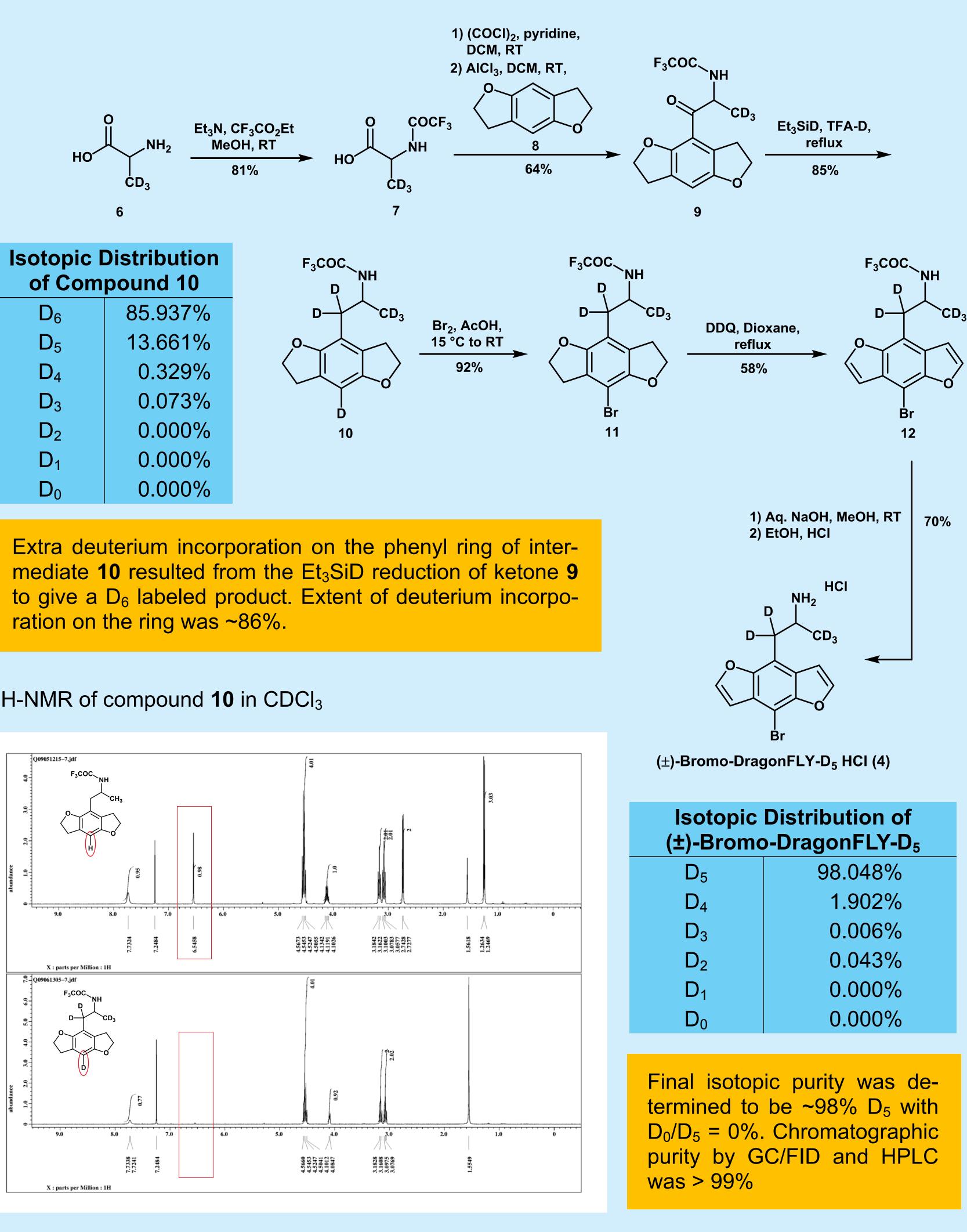


 $2C-BFLY-D_4$ HCI (5)

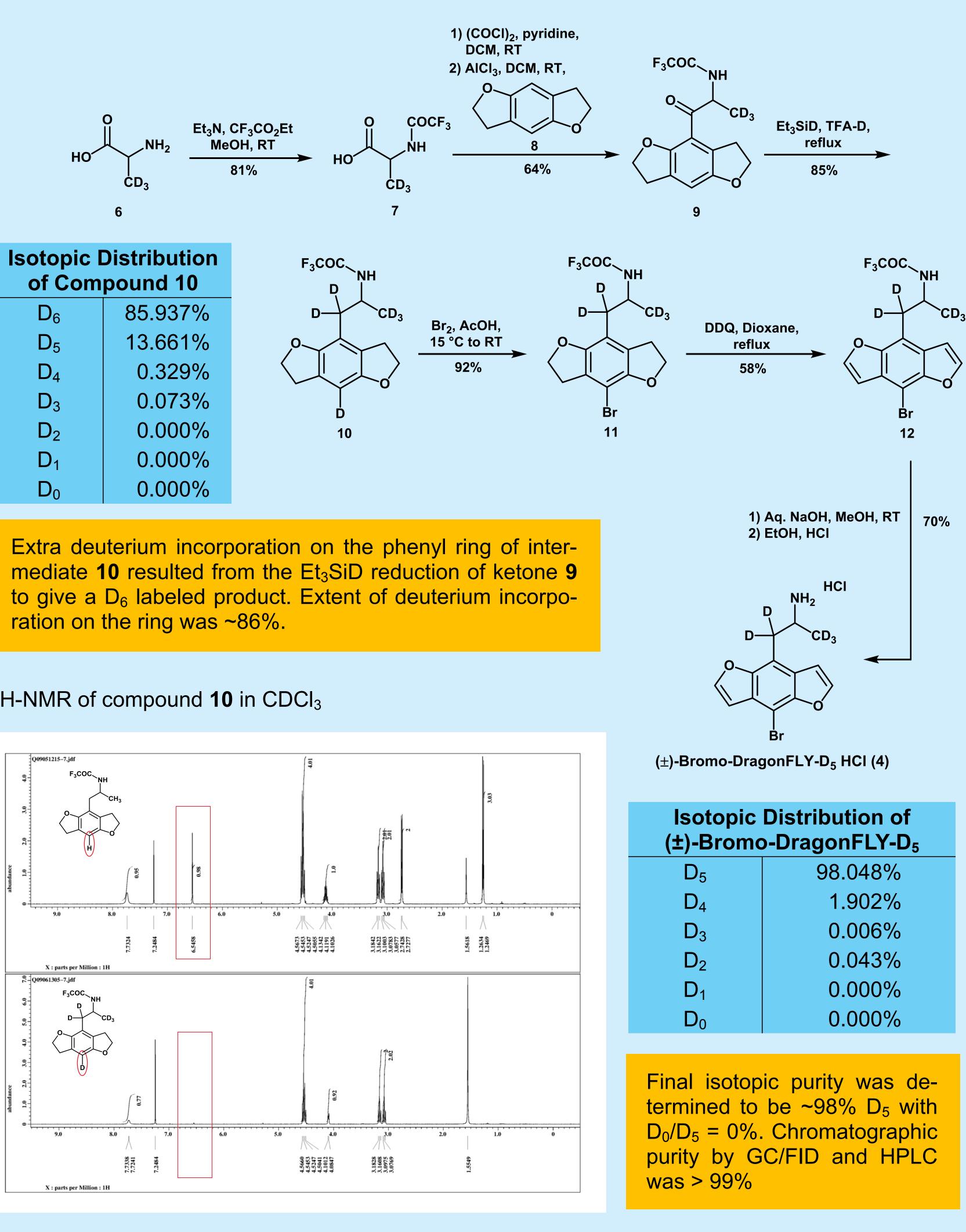
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Synthesis of (±)-Bromo-DragonFLY-D₅ HCI

The synthesis of (\pm) -Bromo-DragonFLY-D₅ HCI (4) was based on the literature method to prepare (R)-(-)-Bromo-DragonFLY (1).² DL-alanine-3,3,3-D₃(6) was chosen as a starting point for deuterium incorporation due to reagent availability and cost. The reduction of intermediate 9 with triethylsilane-D and trifluoroacetic acid-D to give compound **10** was a critical step in the synthesis; therefore, isotopic purity and distribution at this step was carefully monitored. It was found that the level of deuterium incorporation at the benzylic position was greater than 95%. In addition, almost complete deuterium exchange had occurred on the phenyl ring as determined by ¹H-NMR and LC/MS-SIM. This was not problematic since the next step involved bromination at that position to give **11**. Oxidation with DDQ provided benzodifuran 12, which upon deprotection and treatment with acidic ethanol provided the target compound **4** in six linear steps and greater than 99% chromatographic purity.



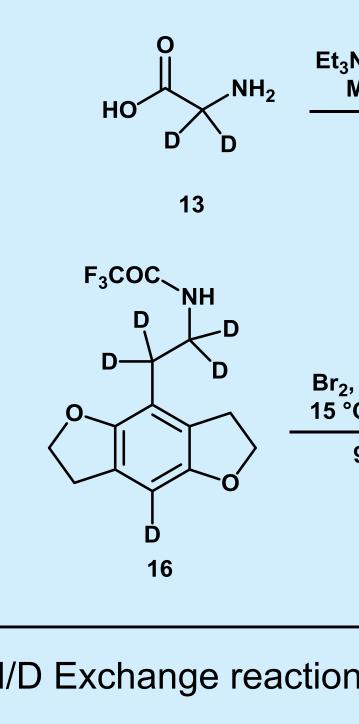




All final isotopic distributions were calculated by HRMS using a Waters Xevo G2 QTOF. Values are adjusted for natural abundance of isotopes (e.g. ¹³C, ¹⁵N, etc).

Synthesis of 2C-B-FLY-D₄ HCI

2C-B-FLY-D₄ HCI (5) was prepared in an analogous fashion to (\pm) -Bromo-DragonFLY-D₅ HCI (4) by utilizing glycine-2,2-D₂ (13) as the starting labeled amino acid. While no H/D exchange was observed during the TFA protection in step one, the Friedel-Crafts reaction in step two resulted in significant levels of exchange at the position alpha to the carbonyl based on LC/MS-SIM values. The crude intermediate **15** was successfully treated with base in D₂O to improve the isotopic distribution. Ultimately, the desired compound **5** was prepared in five linear steps and with acceptable isotopic and chromatographic purities.



	HO [^] F ₃ CO [D 87 13	$H, RT \rightarrow HO D D$ HO D D HO	1) (COCI) ₂ , pyridine, DCM, RT 2) AICI ₃ , DCM, RT, 8 3) K ₂ CO ₃ , D ₂ O, THF, RT 39%	•	iD, TFA-D, reflux 71%
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array}\\ \end{array}\\ \end{array}\\ \end{array} \\ \begin{array}{c} \end{array}\\ \end{array}\\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} $ $ \begin{array}{c} \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} $ $ \begin{array}{c} \end{array} $ $ \end{array} $ $ \begin{array}{c} \end{array} $ $ \begin{array}{c} \end{array} $ $ \end{array} $ $ \end{array} $ $ \begin{array}{c} \end{array} $ $ \end{array} $ $ \end{array} $ $ \end{array} $ $ \end{array} $ $ \end{array} $			H, RT Br		$\frac{D + D}{D}$	-FLY-D₄
H/D Exchange reaction in Step 2:			Step 2:	D ₄	95.854%	
				D ₃	3.829%	
			° `NH	D ₂	0.338%	
$O \qquad D/H \qquad K_2CO_3, D_2O, \qquad O \qquad D/H \qquad D/H \qquad D/H \qquad D/H \qquad D/H \qquad D/H \qquad D$				D ₁	0.009%	
				D ₀	0.000%	
	D ₂ D ₁ D ₀	Isotopic Dist Before 60.635% 31.513% 7.851%	ribution After 94.223% 5.308% 0.291%	change at the a reaction was pe deuteriums. Fina termined to be	resulted in significal pha carbon. An order of the restored to restore all isotopic purity of \sim 96% D ₄ with D c purity by G0%.	exchange the alpha f 5 was de- 0/D ₄ = 0%

Conclusion

- rity (ie. exchange or scrambling).

- data gathered on related compounds 1 and 2.

References



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• MS fragmentation patterns were used as a guide in designing the syntheses of (±)-Bromo-DragonFLY-D₅ HCI (**4**) and 2C-B-FLY-D₄ HCI (**5**) with the intent of producing stable IS's.

• Accelerated stability studies of 1 and 2 have shown that these phenethylamines are stable in solution over time. IS's should exhibit similar solution stability with no expected decrease in isotopic pu-

• A key step in preparing compounds 4 and 5 involved a triethylsilane-D reduction which allowed for incorporation of deuterium in the benzylic position of both molecules.

• Both target compounds were successfully synthesized at acceptable chromatographic and isotopic purities to be used as CRM's for quantitation in forensic and clinical toxicology testing.

• Ampouled solution standards of 4 and 5 were prepared based on the solubility and solution stability